

March 13

order 2287



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-2-3

Job Sheet 169922



Part No: RBW109-3101-58-2-3

Job Qty: 4 ea

Part Name: Hammer Head



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Machining-4		218-1-23
120	Mori Seiki	4 pcs	1/12/18	1/12/18	0.00	4.00	MORI SL-154		21
130	QC	4 pcs	1/12/18	1/12/18	0.00	0.00	QC2 Machining-5		21
140	QC	4 pcs	1/12/18	1/12/18	0.00	0.00	QC8 Machining-5		DAS
145	QC	4 pcs	1/12/18	1/12/18	0.00	0.00	QC5		38
150	Outsource	4 pcs	1/12/18	1/12/18			ATG001-VC Outsource 54		ATG 02/12
160	Packaging	4 pcs	1/12/18	1/12/18	0.00	0.00	Packaging2		ATG 02/12
170	QC	4 pcs	1/12/18	1/12/18	0.00	0.00	QC6		38
180	Packaging	4 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3 Large Fab		048
190	QC21-SA	4 Ea	1/12/18	1/12/18	0.00	0.00	QC21		21

Part Op 120 - 1-Machine as per folio FB699 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 150 - Issue P/O to ATG: 038921 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required
180 - Identify and Stock

FEB 13 2018

JAN 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.500	1	80	0	0

5025754

.72

Part Specifications

Specifications could not be found.

Plex 1/3/18 1:16 PM Dart.lajeunesse.marie

75



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

S035168



Hammer Head

PART NO: RBW109-3101-58-2-3

Original Serial #: S035168

Revision:

Operation: Start up Operation 01/25/18

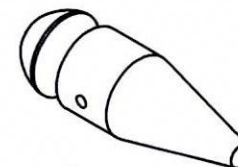
Change No:

Job No: 169922

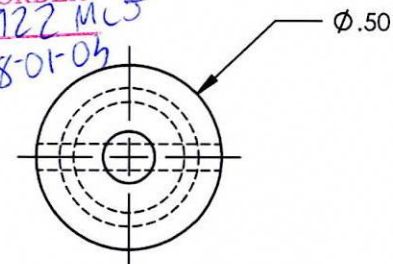
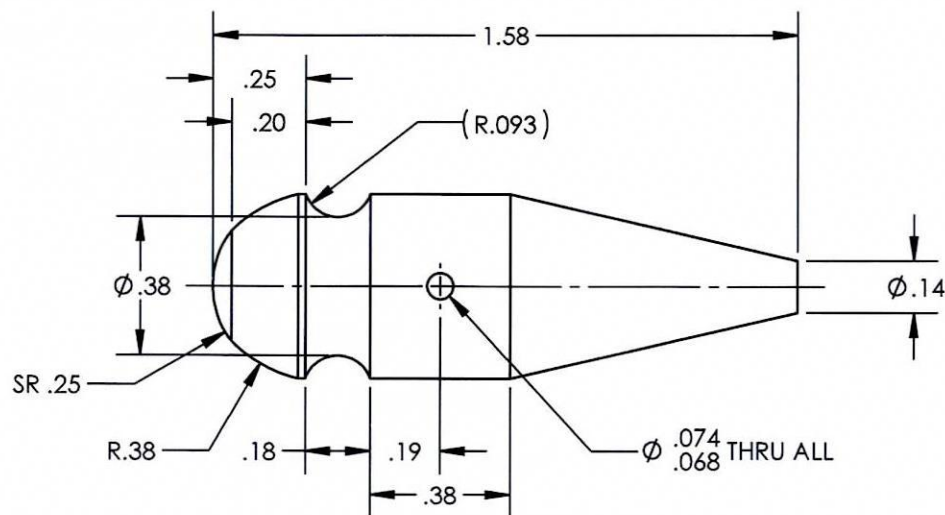
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

TEO ATTACHED



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169922 MLC
18-01-09



③

HAMMER HEAD

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-3	REV 3
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .016R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 2:1	DATE 3/12/2015 SHEET 3 OF 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038921

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038921

PO Date: 1/31/18

Due Date: 2/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
FEB 06 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170477	646.3812	Gusset Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	2/16/18	24 pcs	0 pcs	24 pcs	\$7.22/pcs	\$173.28
2	167748	D4970-3	Windshield Deflector - Upper Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed	2/16/17	1 pcs	0 pcs	1 pcs	\$35.87/pcs	\$35.87
3	167750	D4822-2	Upper Right Deflector Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev. C	Firmed	2/16/17	3 pcs	0 pcs	3 pcs	\$31.12/pcs	\$93.36
4	167751	D4821-1	Windshield Deflector Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	2/16/17	8 pcs	0 pcs	8 pcs	\$51.37/pcs	\$410.96
5	169775	D5227-3	Seat Track Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D5227 Rev. A	Firmed	2/16/17	4 pcs	0 pcs	4 pcs	\$32.87/pcs	\$131.48
6	169922	RBW109- 3101-58-2-3	Hammer Head -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	5 pcs	0 pcs	5 pcs	\$3.47/pcs	\$17.35
7	169924	RBW109- 3101-58-2-7	Handle -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	4 pcs	0 pcs	4 pcs	\$3.47/pcs	\$13.88
8	168272	647.0110		Firmed	2/16/18	15 pcs	0 pcs	15 pcs	\$44.12/pcs	\$661.80



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914609

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

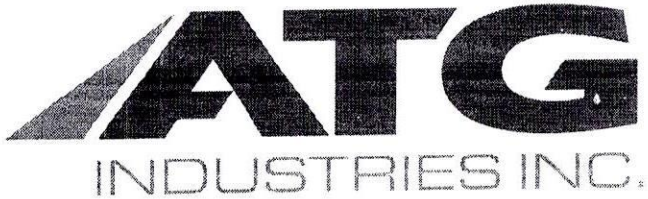
Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: RBW109-3101-58-2-3 Hammer Head Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22466		Rev: 3 PO: PO 038921 Line: 6
3 ea	Part: RBH9928-2-1 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22471		Rev: K PO: PO038921 Line: 11
3 ea	Part: RBH9928-2-3 Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22474		Rev: K PO: PO038921 Line: 14
4 ea	Part: RBW109-3101-58-2-7 Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22467		Rev: 3 PO: PO038921 Line: 7
4 ea	Part: RBH9928-2-1 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22469		Rev: K PO: PO038921 Line: 9
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914609

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

Date:

Certified Signature:

Receiver Signature:

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.